

# XR Rider Scrubber

XR 46-C / 370-46FC

## GENERAL

Machine shall be of the type generally described as a battery-powered rider scrubber:

Factory Cat

The specific model and size should be:

XR 46-C

This bid defines a self-propelled machine that wet "scrubs and dry" vacuums a path of:

46"

For expedited parts delivery, machine shall be made in:

United States

The machine contains separate tanks for solution and recovery water, with a minimum capacity in each tank of:

65 gallons

## SOLUTION TANK

The solution tank shall be made of heavy gage (.360") polyethylene plastic. A fill port at the front of the tank.

Solution screen must be stainless steel and located, with the check valve, inside the axle mount cavity, where it is accessible from the top side. The solution tank specifically must hold a minimum of:

65 gallons

## RECOVERY TANK

Recovery tank shall be made of polyethylene, that is a minimum thickness of (.360"). Tank shall be designed to be easy to clean, with complete access to the recovery tank's floor, wherein the entire inside and floor of the tank is visible and reachable. A heavy duty, discharge control, 2.0" diameter drain hose shall be supplied, made of latex rubber. To simplify access for planned maintenance, tank must include:

"Tip Back" feature

Recovery tank must also include "Drain Saver" basket, to collect all liter in the recovery water, to keep discharge water from clogging floor drains. Drain saver basket must be constructed of stainless steel, with 1/4" mesh screen, and be removed without tools or loose fasteners.

78 gallons

## BRUSHES/PADS

For preferred maneuverability and productivity the machine shall use:

2 Cylindrical Brushes

Scrub brushes shall be:

(2x) 44" x 7"

For preferred cleaning performance the machine's scrub brushes should operate at:

750 rpm

## BRUSH HEAD

To reduce the stress on the operator, the machine's brush head shall be raised and lowered by an electric actuator with a minimum capacity of:

250 lbs

To achieve consistent performance and reduce damage to the floor, the machine's scrub pressure control shall be automatic, with a LCD readout showing the:

5 Pressure Settings

To restrict unauthorized changes to scrubbing pressure, the "Manager's Lockout" must be:

Included

To restrict unauthorized changes to the solution flow, the "Manager's Lockout" must be:

Included

## BRUSH MOTOR

The scrub motor shall be heavy duty, permanent-magnet DC:

(2x) 1.5 hp / 350 rpm

## VACUUM MOTOR

The vacuum motor is to be protected with a ball and stainless screen system wherein the ball reacts to the level of foam inside the tank and shuts off air flow to the vacuum motor. The vacuum motor must be 3-stage and rated at:

(2x) 3-Stage / 1.0hp - 740 watts

## SQUEEGEE

Squeegee shall be curved, with four usable edges on the rear blade. It shall move when the machine turns to control water. It shall be protected against impact with "Non-Marking" 4" diameter, side wheels, and a breakaway feature. For preferred water recovery, the squeegee shall have a minimum width of:

60"

To reduce potential recovery water discharge back onto the floor when squeegee is raised, the Squeegee Hose shall have a Pig Tail Trap.

Optional

## DRIVE SYSTEM

Machine shall have an "all-gear" drive, that powers "front wheel", which also steers 93 degrees to both sides for superior maneuverability. Chain drive units will not be acceptable. Traction system shall be infinitely variable in speed and shall include a (PWMC) motor control, with speed cut to 50% for reverse. The traction motor shall be rated at a minimum of:

1150 Watts

Machine shall have two separate speeds controlled by the controller automatically - Transport Speed and Scrub Speed which shall be rated at: 100% Speed / 80% Speed

**TIRES**

For preferred machine stability and low impact on sensitive floors, only machines with wide tires will be acceptable. Machine will have a: 3-Point Stance  
 Front drive tire shall be solid, cushion, non-marking and size minimum of: (1x) 12" dia x 4" wide  
 Rear wheels shall be solid, low rolling resistant and size minimum of: (2x) 14" dia x 5" wide

**BATTERIES**

Scrubber shall include at least 6 batteries, to form a minimum of 36-volt DC system. Batteries must be located in a 14" tall, plastic battery tray to contain any and all fluids. The battery size must be a minimum of: (6x) 325 ah  
 For extended run time, optional battery upgrade and appropriate charger quoted in the size of: (6x) 420 ah  
 Battery brand must be: Trojan

**CHARGER**

Charger shall be "shelf mounted", and fully automatic type, running on 110-volt / 60-Hz / AC power. It shall provide a minimum of 36-volt DC output of: 36 amps

**CONTROLS**

A wide foot pedal, with single direction operation, arranged to allow operator to engage forward speed. For operator ease a separate switch for reverse will be used. No "Wig Wag" foot pedals will be considered.

The instrument panel shall include an LCD-Type display with an "Operating Mode" and icons for the Battery gauge, Scrubbing deck downpressure, Scrubdeck On, Vacuum On, and Water Flow On. It shall also include an hour meter section with 4 hour meters for Key On, Vacuum On, Scrubdeck On, and Traction Drive On.

The squeegee shall be lifted and lowered by an electric actuator and go up automatically in reverse, with the vacuum automatically operating whenever the squeegee is lowered. To more completely dry the squeegee hose, and reduce discharge back onto the floor, the vacuum shall have a timer that engages when the squeegee is lifted to the off position that operates for: 21 seconds

**DIMENSIONS**

Machine maximum dimensions shall be: (69"L x 36"W x 52"H)  
 Machines maximum weight (including batteries) shall be: 1,925 - 1,975 lbs

**CONSTRUCTION**

For preferred durability and longevity the scrubber's main frame shall be made of a steel, powder-painted to resist corrosion, and of a thickness of at least: 7-gage (3/16")  
 This heavy gage frame shall fully support the weight of the batteries, the tanks, hold the scrub deck rigid and locate the casters and transaxle. For future ease of service, all of the fasteners on the scrubber shall be made of: Stainless Steel  
 To protect the facilities interior walls, both front corners of the machnes frame must include: (2x) 3" Tall Poly Rollers

**OTHER FEATURES**

Non-Marking Tires *Optional*  
 Solid HD Tires (P7 Rubber / Black) *Standard*  
 E-Stop *Optional*  
 Remote Spray Hose *Optional*  
 Vacuum Wand *Optional*  
 Sealed Batteries *Optional*  
 Overhead Guard *Optional*  
 Onboard Soap (SUDS) *Optional*  
 Onboard Charger *Optional*  
 Stainless Steel Baffle (Only with 2-Part Tank) *Optional*  
 LED Headlights (In place of standard) *Optional*  
 Stainless Steel Scrub Deck *Optional*  
 Aluminum Scrub Deck *Optional*  
 Parking Brake *Standard*

HD Steel Rear Bumper  
Scrub Deck HD Doors  
Seat Switch

Standard  
Standard  
Standard